



# Column Drill Press with Milling Function SBF 32

Drilling, tapping and light milling operations

Universal machining possibilities with a small footprint and low price.

- drill feed with change-over to micro-feed per hand wheel
- cutter mounts are clamped via M16 draw bar
- adjustable height of machine head and table
- guides are adjustable via taper gibs
- quiet gears with 12 speeds
- compound sliding table with scale and adjustable stops for coordinate drilling and light milling work
- drilling/milling head swivels 45°
- rigid work spindle runs in tapered roller bearings

**\$ 3,430**



Specifications SBF 32		
<b>Working Area</b>		
travel	- X axis	14.5"
	- Y axis	7.5"
	- Z axis	4.75"
table setup area		24" x 8"
table load capacity (max.)	lbs	220
T-slots (number/width/spacing)		3 x .5" x 2"
T-slot foot (number/width/spacing)		2 x .5" x 8"
spindle speeds	rpm	75 - 3200 (12)
spindle mount		MT 4
quill stroke		4.75"
throat		10.5"
column diameter		4.5"
spindle nose-to-table distance		24"
spindle nose-to-foot dist.		46.5"
drilling capacity in steel / ST37		1.25"
head swivel range		± 45°
thread cutting in steel / St 37		M16

**Standard Equipment:** draw bar, drill chuck and tool-holder bits, coolant system, operator manual

Drive Capacities		
main motor rating	HP	1.5
coolant system	kW	0.5
Dimensions/Weight		
overall dimensions (LxWxH)		35"x30"x67"
weight	lbs	750
Part No.		101 570
<b>Price \$</b>		<b>3,430</b>