



## Drill/Mill Machine

# DRIM

Drill/Mill Machine series designed for the universal use in mechanic workshops

**\$ 7,140**

incl. position indicator



### DRIM 30S:

machine with height-adjustable table for high workpieces



**\$ 9,010**

incl. position indicator



### DRIM 30:

machine with rigid cast iron base, height adjustable head for heavy workpieces

- easily shiftable gear drive ensures power transmission without losses (DRIM-30S and VHF 2)
- DRIM-30 and VHF 1 with v-belt spindle drive
- head swivels into the horizontal level on both sides via crank and toothed gear, easy activation of manual micro-feed for the spindle quill
- spindle and quill with large diameter, radial and axial bearing allows use for milling

- milling table swivels horizontally
- dovetail guides on all 3 axes
- head (DRIM-30) or table (DRIM-30S) height can be adjusted through gear rack
- forward/reverse setting through motor switch
- TV 1000 table feed can be retrofitted

DRIM Specifications	DRIM-30	DRIM-30S		
max. drilling capacity in steel		1.25"	T-slots (number/width/distance)	5 - .5 - 1.7"
max. milling diameter in steel		1"	x travel	13.8"
tapping up to		5/8"	Y travel	8.3"
reaming up to		3"	quill stroke	4.7"
spindle taper		ISO 30 or R8	motor	Hp 2
speed range (8)	rpm 230 - 1825	115 - 1750	dimensions	40 x 38 x 65" 44 x 44 x 76"
distance spindle-to-frame	12.5"	12.5"	weight	lbs 1230 1700
distance spindle nose-to-table	0 - 13.75"	3.15 - 15"	Part No. inc. position indicator	362 420 362 425
table setup area		31.5 - 9.4"	Price inc. position indicator \$	7,140 9,010

Standard equipment: position indicator, drill chuck 5/8, vise, milling chuck ISO 30, ISO 30 / MK3, ISO 30 / MK2, work lamp, operating tools, operator manual

Cutting • Eroding

CNC Machining

Turning • Milling • Drilling

Saws

Grinding

Sheet Metal Work